

Toyota Motor Manufacturing, Mississippi, Inc.



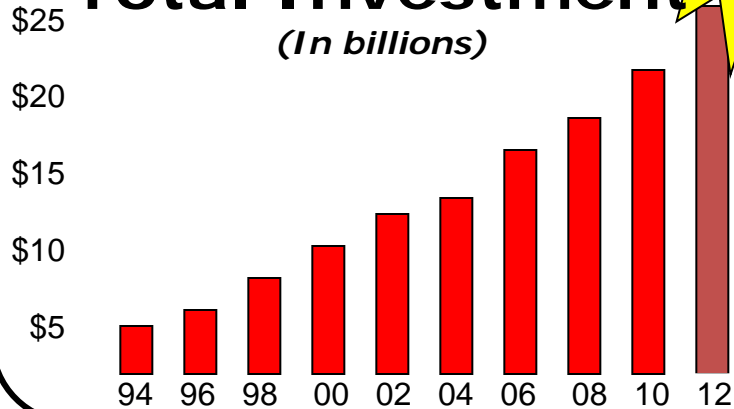
October 4, 2013

North American Overview

**\$27
Billion**

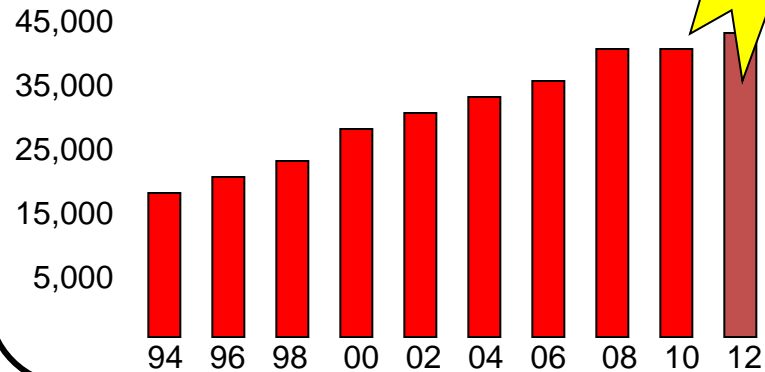
Total Investment

(In billions)



Employment

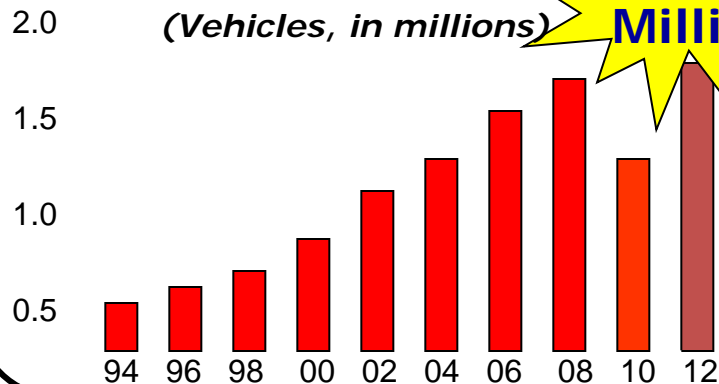
39,000



Production

(Vehicles, in millions)

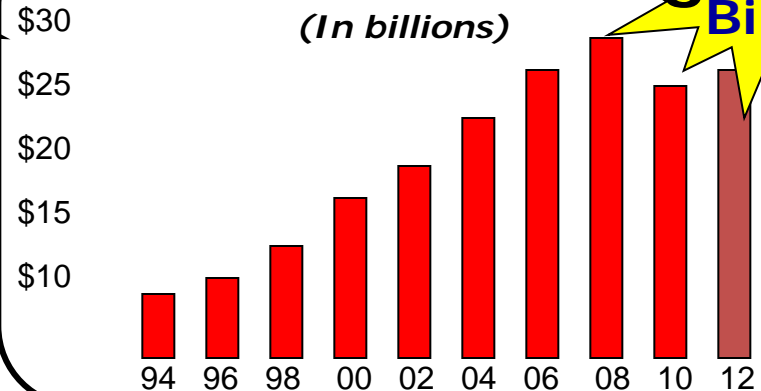
**1.77
Million**



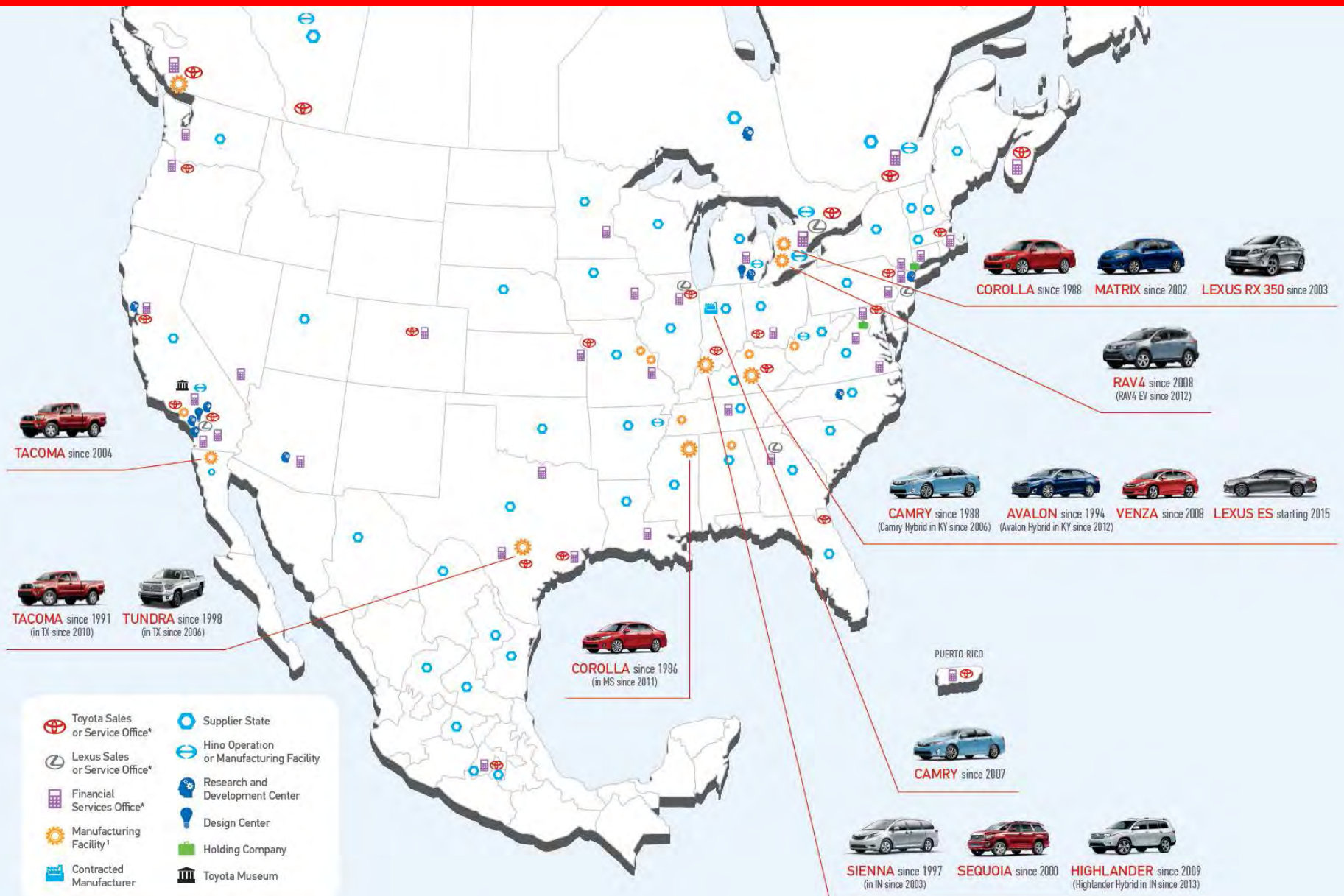
Local Purchasing

(In billions)

**\$26
Billion**



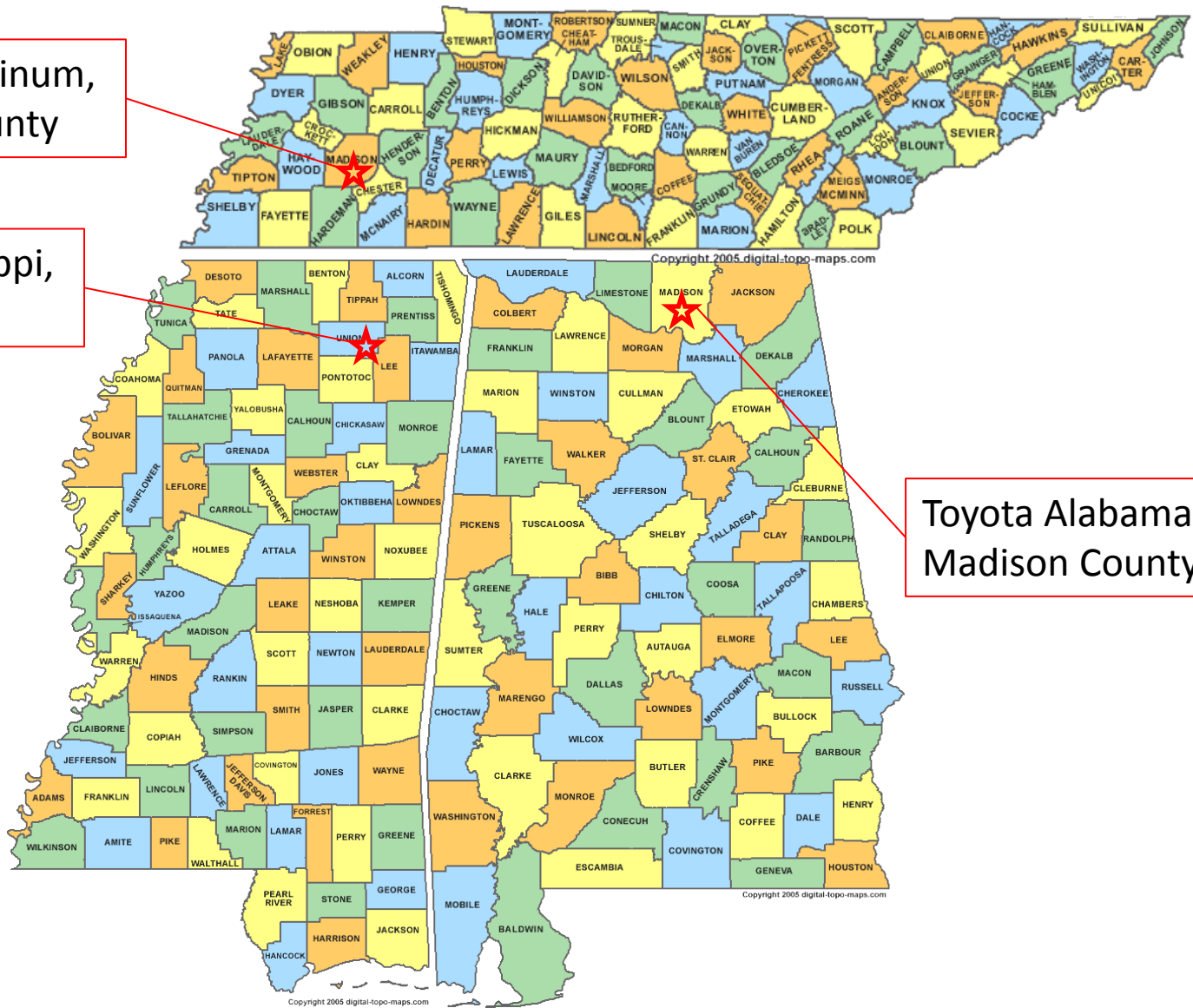
North American Operations



Toyota Southern Automotive Operations

Bodine Aluminum,
Madison County

Toyota Mississippi,
Union County



Toyota Alabama,
Madison County

Toyota Mississippi

Investment: \$800 million

Location: Blue Springs, MS

Plant Size: 2 million square feet

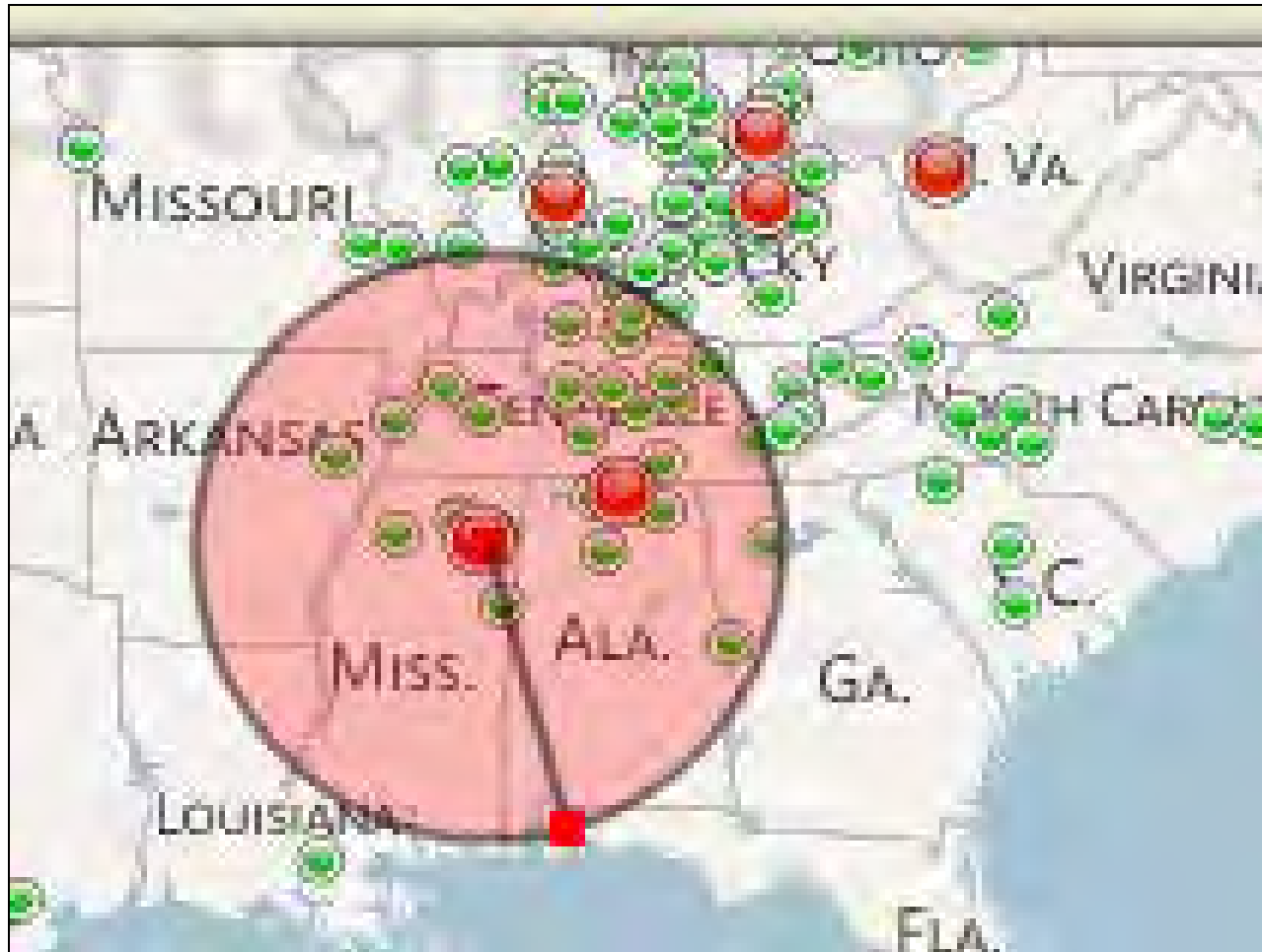
Plant Site: 1,700 acres

Employees: 2,000



	10 th Generation Corolla	11 th Generation Corolla		
Vehicle				
Capacity	150,000/yr	160,000/yr	180,000/yr	182,000/yr
SOP	November 2011	July 2013	2014	2015
Exports	Current: USA, Mexico, Puerto Rico, Hawaii, Guam, Saipan New: Costa Rica, R. Dominica, Guatemala, Honduras, Nicaragua, Panama, El Salvador, Bahamas, Bolivia, Chile, Columbia, Ecuador, Aruba, Curacao, Paraguay, Peru, Uruguay, St. Maarten			
Total Units	250,000			

Toyota Mississippi: Nearly 250 Suppliers



- 11 MS-based suppliers
- 50 suppliers within a 250-mile radius
- 25 direct & indirect MBE suppliers

Toyota Alabama

Investment: \$700 million
\$864 million (by July 2015)




Location: Huntsville, AL

Plant Size: 1.08 million sq ft (by January 2014)

Plant Site: Land 200 acres; 134 acre option

Employees: 1,150 (by January 2014)



	4.0L V6	5.7L V8 & 4.6L V8	2.7L 4-CYL & 2.5L 4-CYL
Engines			
Capacity	146,000/yr	144,000/yr	216,000/yr
SOP	Aug. '05	Dec. '06 (3UR), March '09 (1UR)	Sept. '11
Customers	TMMBC, TMMTX	TMMI, TMMTX	TMMK, TMMC, TMMI, SIA

Bodine Aluminum, Tennessee

Investment: \$270 million




Location: Jackson, TN

Plant Size: 450,000 square feet

Plant Site: 200 Acres



Employees: 310

	Cast Aluminum Parts		
Part	 <p>4 cyl. Engine Block</p>	 <p>V6/V8 Engine Block</p>	 <p>Transmission Case</p>
Capacity	2 million per year		
SOP	2005		

Top 3 Challenges

Logistics Cost

Skilled Labor Pool

Capacity Utilization

VS

Work-Life Balance

Q&A



Thank you